

speron precision by design





reddot award 2014 winner

FUTURA · 科技引领未来

FUTURA · future proof technology

STP FUTURA刀具预调与测量系统, 是我们50多年来革新技术的延 伸。我们的产品一直是行业内技 术领导者。

STP FUTURA 引领人类工程学与机器易用性上了一个新的台阶。 也带来了刀具预调与测量系统世界性的精度革命。

模块化的设计与丰富的配置,不 仅为每一次测量提供正确的解决 方案,同时更保证提供全面可升 级方案以满足您公司不断发展的 需要。 The new STP FUTURA line of tool presetting and mesuring systems, is the expression of our 50 years of innovative technology. Based on key construction concepts which have always been copied but never equalled, the new STP FUTURA introduces new levels of ergonomics, ease of use and precision in the tool presetting and measuring world. The modular design and vast number of configurations available, offer the right solution for every measuring need guaranteeing at the same time full upgreadability in the future as your company's needs grow.

50年创新与质量保证

50 years of innovation and quality





SPERONI 自从1963年创立以来,便致力于从设计上提供最根本的的解决方案,为用户创造最大的价值。

完善的质量控制体系:

SPERONI作为全制造型企业,对所交付的产品拥有全面的质量控制能力,在车削、镗铣、磨削及复合加工上一直采用先进的技术与设备。

强大的软件研发与设计能力:

软件上的研发与设计100%来自意大利总部。50多年来我们一直坚持向用户提供第一手的信息与技术。

公司的信念与战略:

自始至终的质量保证与透明化的沟通。SPERONI在1997年通过了IS09001质量认证体系。

所有的刀具预调与测量设备(含软件系统)均由 SPERONI全面自主设计制造。 Since 1963 *SPERONI* has dedicated its design efforts to provide fundamentally sound solutions in order to generate the most value for its end users.

We have full control of the quality we deliver due also to the fact that *SPERONI* is a full manufacturing company employing the latest technologies in turning, milling, grinding and complex machining. 100% of our software development and design is carried out at our headquarters in Italy providing 50 years of first-hand knowledge to all our customers. Quality and transparent communication has been a true belief and a strategy since our beginning. Since 1997 *SPERONI* has been ISO 9001 certified, further guaranteeing the quality of our products and services.

All SPERONI tool presetting and measurement systems are fully designed and manufactured, software included, by SPERONI spa.

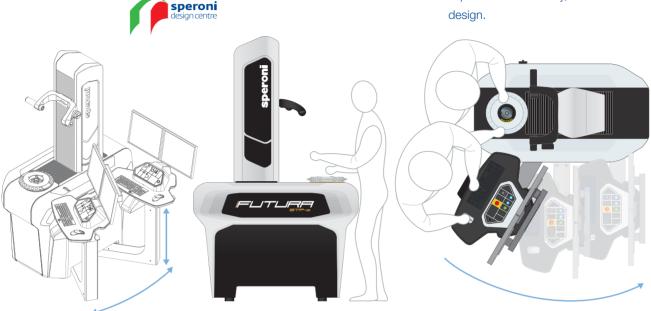


专注于人体工程学 focus on ergonomics

作为一家刀具预调仪生产商、推动刀 As a manufacturer, it is our constant 具预调与测量技术的进步是我们永恒 aim to push the boundaries of tool 的追求目标。人体工程学有时候不仅 仅是一句营销口号。面临的挑战主要 是诸如安全性、易用性以及美观性 a marketing slogan. The challenges we 等。

presetting & measurement.

Ergonomics is sometimes used just as faced in this department encompassed aspects such as safety, ease of use and



夹紧主轴设计的先河,采用全新的可 业的标准及典范。

STP FUTURA让每一位操作者都可以自 由调节找到最舒适的操作位置。

STP FUTURA在人体工程学方面绝对树立 The new STP FUTURA definitely sets 了一个新的标准。同时,开创了机械 a new bar becoming the benchmark also in the ergonomics department. 旋转、可升降的操作平台,树立了行 While maintaining the unsurpassed open spindle design and introducing a completely new and redesigned cockpit solution STP FUTURA allows each operator to fully customize his and hers working position.

精密源于设计 precision by design

我们的坚实设计与精密卓越的制造, 使得在工作间的温度发生改变时, 机 了机器系精度稳定性与可持续性。 基于这种技术,其他刀具预调仪厂家 为纠正机械精度损失而进行的软件补 偿法, 在我们的机器上不再需要。

STP FUTURA的精度源于精密的设计与制 造工艺.

The solid design, together with our excellence in manufacturing, eliminates 器不再需要频繁的校准,同时也保证 the need for frequent recalibration due to changes in temperature during the work shift, as well as guaranteeing the precision and repeatability of your system year after year. Due to this fact, software compensation - as offered by other presetter manufacturers - is not needed in order to correct mechanical misalignments. The precision comes from the mechanical construction.

单手操作的快速轴向运动系统,操作者可以同步移动或单独移动X/Z轴。符合人体工程学的按钮气动激活系统,移动平稳精准。

One hand rapid axis movement has been designed to maximize the ease of use of the system. The operator can move the axis simultaneously or independently. Pneumatically activated this feature guarantees smooth and precise movement of the linear axis.



符合人体工程学的X/Z轴微调手轮, 微米级调整精度,移动平稳,操作方 便。



Integrated X axis (diameter) and Z axis (height) fine adjustment hand-wheels allow for smooth micron precise adjustments throughout the system's range of travel.

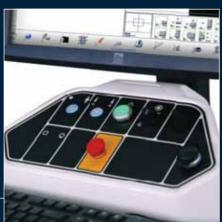


精密研磨的高精度主轴,完全由 SPERONI制造。是刀具预调仪领域最高 等级的主轴。主轴上集成校准刃,可 以快速校准基准,不需要使用额外的 校准基准规。

New high precision 50 taper vertical rotating integral spindle fully manufactured by *SPERONI* provides the highest precision in its class (T.I.R. max 4µ at 300mm). Precision ground integrated spindle calibration edge for the fast and easy recalibration of the system is included.







符合人体工程学的按钮 操作便捷舒适 主轴旋转锁紧按钮 4*90分度锁紧 主轴机械拉紧按钮 刀具表面检查灯调整按钮

Industrial grade controls for the spindle disk brake system, the 4-position index*, the mechanical tool clamping* and all other controls are conveniently positioned on the new cockpit system for ease of use and maximum ergonomics.





海德汉玻璃光栅尺 施利博格直线导轨

坚固而精密的滚珠轴承,确保在全行 程范围内最高精度等级的重复测量精 度



Micron precise Heidenhain[®] glass scales, state of the art Schneeberger[®] guideways, together with the largest and toughest recirculating ball bearing contact surface in its class, guarantee the highest precision and repeatability along the whole system's measuring range.



转换套抽屉,方便放置与取出转换套。抽屉关闭后与外部环境隔离,有效的保护转换套。 可通过操作系统控制。

New integrated *original* adapter support is conveniently located in a drawer making them readily available and protected from the environment. A different secured drawer allows for easy access to the electronics and controls of the system.

产品特性

> 对称结构

highlights

- > 极致人体工程学
- > 无以伦比的精度
- >海德汉玻璃光栅尺
- >施利博格直线导轨
- >索尼CCD相机
- > 马赛-奥博特光学镜头
- > 菲斯托气动系统
- > 著名品牌控制器
- > SPERONI 主轴系统
- >自动机械夹紧主轴、主轴自动聚焦 系统、全自动CNC系统、X/Z轴CNC控 制系统
- > 数据输出(后置处理器)与网络联 网通讯

- > homogeneous structure
- > maximum ergonomics
- > superior precision
- > Heidenhain® glass scales
- > Schneeberger® linear guideways
- > Sony® CCD cameras
- > Marcel Aubert® optics
- > Festo® pneumatics
- > brand PC-based controls
- > SPERONI original spindle system
- > manual operation, automatic mechanical clamping*, cnc spindle*, cnc X and Z axis*
- > data output (post processor) and network connection

主轴系统

spindle systems

IS050标准主轴及通用机械夹紧主轴 均依据最高的主轴制造标准,完全由 SPERONI制造。

这两种主轴解决方案保证了刀具预调 仪长期高精度稳定运行,以及长期的 使用寿命。 New high precision 50 taper vertical rotating integral spindle and the optional uniquely designed high precision universal spindle are fully manufactured by SPERONI.

These two solutions provide the needed quality and universality required to guarantee the longevity of your tool presetting and measuring system.

AIC套筒*

SPERONI A.I.C. 机械夹紧主轴套筒,包含了自动机械夹紧系统(行业内发明者),可以拉紧任何形式的刀柄,如:ISO/BT 40 e ISO/BT 30,

A.I.C. Sleeves*

Original SPERONI AIC Sleeve include an Automatic Integrated Clamping system (unique in the industry) which allows for the mechanical clamping of any tool: ISO/BT 40 & ISO/BT 30, ISO/HSK etc.

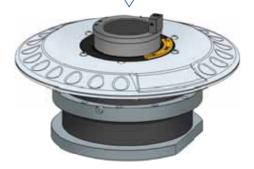






ISO 50 > HSK...

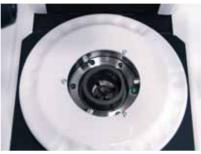
ISO 50 > ISO...



快换主轴系统* adapter quick change*

快换主轴系统可快速更换主轴. 可以 Adapter quick-change system allows 伦比的精度和准确性。独特设计的" 0.001mm_o

在8秒之内实现快速更换, 保证无以 the changing of original adapters in less than 8 seconds, guaranteeing un-同步适配"保证重复装夹精度小于 matched precision and accuracy. The uniquely designed "simultaneous fit" adapter clamping system allows for an adapter mount repeatability of less than 0.001mm.



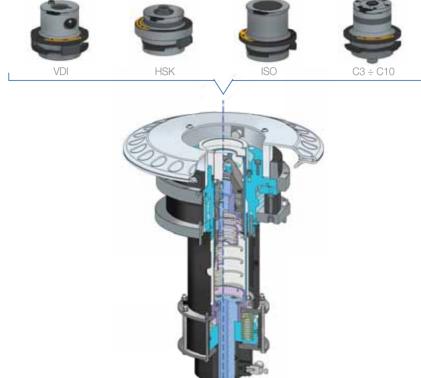
机械夹紧* mechanical clamping*

equipaggiamenti adapter 通过通用式机械拉紧拉钉(该机构由 SPERONI在1992年在刀具预调仪领域设 计并推广),可以拉紧任何标准尺寸 的拉钉,不需要更换拉钉,以确保刀 具测量过程中无以伦比的重复性和精 度。



Pneumatically activated universal retention knob clamping - The original design of this system (unique in the industry - introduced in 1992) allows for the mechanical clamping of any standard size knob to ensure an unmatched repeatability and accuracy in the measurement of the tool.





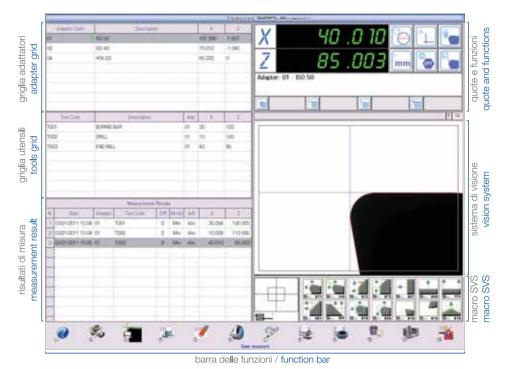
基于计算机的基本成像系统 Simple Vision PC-based control

基本控制单元配置了22寸高分辨率的 The new *Simple Vision* PC-based TFT显示器-1280x1024p - 清晰显示刀 control and image processing system is 具测量图像以及相关数据,界面清 supplied with a brilliant high resolution 晰,操作便捷。 22" TFT monitor - 1280x1024px - for a

全新设计的用户界面, 使基本控制系统更加直观简单。

强大的用户在线帮助功能,确保工人安心操作,消除您的后顾之忧。

The new Simple Vision PC-based control and image processing system is supplied with a brilliant high resolution 22" TFT monitor - 1280x1024px - for a crisp and clear visualization of your tool data. The newly designed graphical interface makes the Simple Vision control the most intuitive and easy to use vision system on the market today. A powerful help online function is also integrated in order to guarantee a trouble-free and secure use at any time.



软件特性

software highlights

- >单个窗口的图形界面
- > 动态十字线自动跟踪刀刃
- >45X光学放大, 可选 90X/120X
- >超过200种以上刃型图像
- >管理3000把以上刀具
- >转换套与基准管理
- >打印管理
- > 千分表与跳动功能
- > 图像合并功能
- >图像全屏与120X软件放大功能
- >后置处理器(数据传输)
- >数据备份
- >自动聚焦*

- > single window graphical interface
- > flying crosshair
- > 45X standard magnification, Optional 90X / 120X
- > over 200 measuring icons
- > tool management for 3,000 tools
- > adapter & zero point management
- > print management
- > dial indicator and run-out functions
- > MaxP function
- > full screen function and zoom to 120X
- > base Post Processor
- > data backup function
- > autofocus function*

刀具与转换套管理 tool and adapter management

可以管理3000把以上刀具信息,包括 刀具参数,刀具附件,装配信息及公 差。转换套管理功能具有转换套零点 监控功能,确保转换套匹配正确的参 数,避免出现测量错误导致撞刀,或 发生废品。

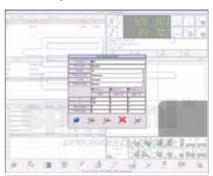
Integrated tool management for the storage of 3,000 tool assemblies and their specific tolerances.

Adapter management and control includes an automatic zero-point monitoring feature which helps avoid crashes, rejects and machine downtime.



跳动检测 **Run-Out function**

跳动检测功能可以非常容易并快速的 测量刀具的跳动。



Automatic Run-Out feature is the easiest and fasted way to determine your tool's run-out without any specific programming.



后置处理器 base Post Processor

刀具测量完成后,后置处理器可以自 动并批量生成刀补程序文件, 并可以 传输到不同的机床控制系统。无需繁 琐的输入每把刀具刀补参数,避免手 动输入可能出现的错误。文件可以通 过网络、FTP服务器、U盘等方式进行 传输。



Integrated Post Processor allows for the automatic generation of the offset files for each measured tool. generated file can be transferred to the different machine tool's controls via network, FTP server, USB stick, etc. for a mistake free operation.

主轴自动聚焦* autofocus spindle*

主轴自动聚焦功能帮助您自动判定刀 具最佳测量、预调位置,自动测量刀 具的直径、高度和跳动等。主轴自动 聚焦功能无需任何程序, 只需要一个 按键。

Autofocus spindle can be added in order to automate the important determination of the maximum diameter as well as the execution of the Run-Out function. The cutting edge's highest point is automatically measured independent of the operator and without any programming.

EDGE 2.0 系统* EDGE 2.0 control*

基于计算机主机上的EDGE2. 0控制系 The new EDGE 2.0 PC-based control 统,包含了刀具的测量、刀具管理、用 户管理以及CAM接口

and image processing system is the complete upgradable control for Tool management, user management, tool inspection and CAM interfacing.

数据库与测量方案

database and step programming

通过EDGE2.0系统,无论在线或离线状 态下,几秒就可以生成刀具的测量目 录与方案。

Catalog and program all your tools in seconds either on line or off-line via the EDGE 2.0 RDL system*



测量任务管理* tool jobs management*

根据机床加工程序,选定的刀具快速 生成测量刀具列表。

Easily generate group lists of specific tool assemblies needed for specific machining cycles on your machine tools.



用户权限管理* user management* 为每一个用户设定用户名和密码,并 定义用户等级。可以根据用户等级或 者自定义用户的功能和权限。



Configure your system for multi-user access and different levels of use. For each operator autonomously define a specific user ID and relative password and access level.



报告 reporting

系统自动记录刀具预调仪上的所有测 量与预调动作与数据,这些可追溯的 历史记录可以用报告的形式导出。



Rapid and always up to date traceability of all of the operations that are being carried out on the tool presetting and measuring system.

RFID 芯片系统* connectivity to RFID systems* EDGE 2.0 兼容多种芯片系统,通过芯 The EDGE 2.0 system is ready to 片系统可以提高刀具管理水平及通讯 implement at any time RFID solutions 能力。

for improved tool management and data communication.

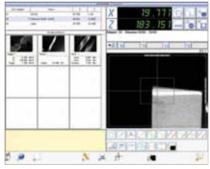


中心高相机系统* centre height camera system* 中心高相机包含LED照射光源,十字线 可以旋转与调整。SEF-SPERONI Edge Finder(刃型识别系统) 便于调整切削 刃中心高度。

Centre height camera system complete with LED based front light technology together with swiveling and adjustable cross-hairs and SEF - SPERONI Edge Finder - allows for the adjustment of tool cutting edges center height.

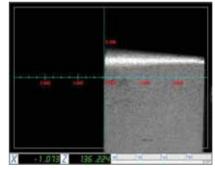


旋转测量臂(第二相机系统)* swing arm camera system*



通过第二相机可以对刀具进行全面的测 量与检查。第二相机带入射光源, 二者 完美结合,可以测量刀具所有重要的参 数。

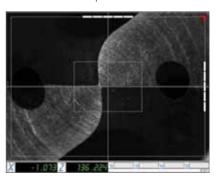
通过选配第二相机可以进行刀具的全面 测量和预调, 无需其他设备。



Swing arm camera system for the measurement and inspection, via incident light, of all important tool parameters. This system is fully integrated so that the inspection is carried out during the presetting and measuring of the tool with no additional setup.







FUTURA CNC

STP FUTURA 系统完美演绎了刀具预调 The innovative STP FUTURA tool 和刀具测量的最佳测量精度与重复测 量精度.

presetting and measuring system is the highest expression of repeatability and measurement accuracy.

STP FUTURA 全自动系统配置了最高级 The STP FUTURA full CNC is equipped 别的CNC控制器和无刷电机,保证了微 米级的测量重复性精度。

with state of the art dedicated CNC controller and brushless motors guaranteeing a sub-micron positioning repeatability.



微调手轮、操作杆与独立轴的选择在最大的易用 性与人体工程学角度整合进了控制室。

Micrometric CNC Hand-Wheel

Micrometric Hand-wheel, Joystick and independent Axes selection integrated in the control's cockpit for maximum ease of use and ergonomics.





可以自定义的高度与模块适用于所有系 统: Balluff[®], Pepperl & Fuchs[®], Bilzand[®]等,系统可自动定位到不同的 芯片高度位置。



Highly customizable and modular is available all systems, such as Balluff®, Pepperl & Fuchs[®], Bilzand[®] many others. The system automatically positions to the different heights of the code carrier chip.



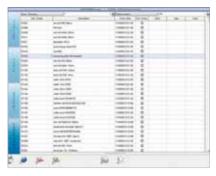
EDGE Pro系统*

EDGE Pro*

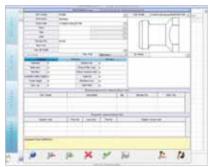
基于计算机控制系统与图像处理系统 The new EDGE Pro PC-based control 的 EDGE Pro系统,对手动与CNC全自 and image processing system is the 动系统可以产生完全的、可升级的数 complete upgradable control for manual 据,可以编录刀具清单、刀具配件、 零点与转换套以及单个组件。

and full CNC systems.

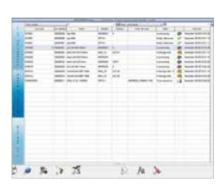
The powerful database allows for the cataloguing of tool jobs, tool assemblies, zero points and adapters as well as single components.



所有刀具。



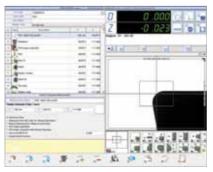
EDGE Pro系统配置CNC系统, 轻松测量 Together with the CNC axis, EDGE Pro provides an easy interface for the automatic measurement of all your tools.



自主编程功能 self-teach programming 功能强大、配置灵活、操作十分简 Powerful, flexible and extremely simple 可以自行测量任何简单的或者复杂的 或同类型刀具测量调用。



单。EDGE Pro具有自学习功能,操作者 to use, the EDGE Pro Self Teach Programming allows you to freely 刀具, 系统会自动记录操作过程并作 program any simple or complex tool 为测量程序保存,便于之后同把刀具 your way. The generation of a detailed and customizable inspection certificate is also a built in feature.





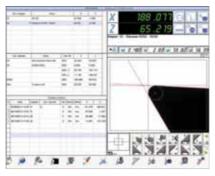
自动十字线 flying crosshair

动态十字线自动跟踪,自动测量高度、直径、角度、圆弧半径等。

Automatic measurement of height, diameter, angles and nose radius.



阶梯刀具 step tools



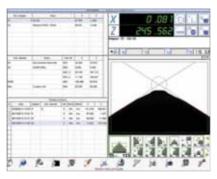
阶梯刀具的测量非常简单,程序可自 动执行。



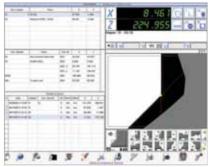
Step tools measurement is easily and automatically performed.



铰刀* reamers*



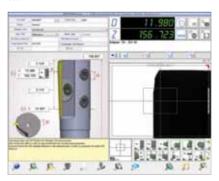
测量和设置铰刀, 无需任何输入数据。



Measurement and setting of reamers without any data entry.



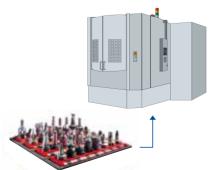
与TPL工作模式对比*
job comparison & TPL*



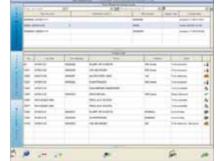
刀具准备模块列表的运用,让您轻松 的无缝对接需要测量的刀具。



Tool preparation list module allows you to easily and seamlessly prepare your tools for the next job.







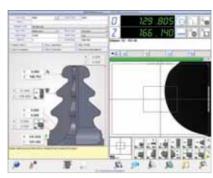
轮廓扫描* scanning function*



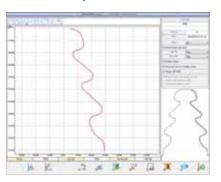
and scan of any tool contour.



测量程序包* families measuring programs*



测量包内的所有刀具测量与预调程序 不需要输入任何数据。



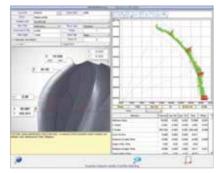
Measuring and presetting of tools without data entry.



3D重建与测量* 3D reconstruction and measurement*



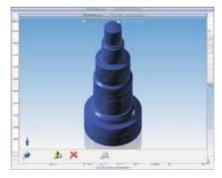
根据测量要求自动生成3D影像与尺 寸。



Automatic 3D and generation dimensioning of acquired features.



丝锥* thread mills*

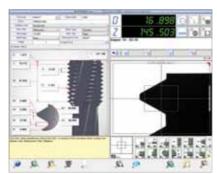


编程简单、测量精准, 轻松获得丝锥 的牙距、外径、中径和小径等尺寸。



Easy programming and accurate measurement of pitch length, pitch diameter, etc.







全自动热缩系统 AutoShrink STP FUTURA AutoShrink 是 SPERONI The STP FUTURA AutoShrink is our 公司第四代全自动预调热缩一体机 4th generation fully integrated Shrink 系统。1999年, SPERONI联合BRINEY Fit and presetting system. TOOLING公司研发第一代预调热缩一 Developed by SPERONI in associa-高的安全性。

体机,这套系统是当时世界独一无二 tion with Briney Tooling Systems® first 的,具有非常好的装夹精度以及重复 in 1999, this solution is unmatched in 测量精度,符合人体工程学,具有极 terms of accuracy, repeatability ergonomics and safety.

STP FUTURA AutoShrink把刀具预调与 The STP FUTURA AutoShrink delivers 热缩完美结合,并且保证100%操作安 a seamless and 100% safe shrinking and setting process.



全自动冷却系统 automatic integrated cooling 加热与冷却刀柄全部自动运行,无需 Fully Integrated and hands-off system 手动。

for heating and cooling of the toolholders.



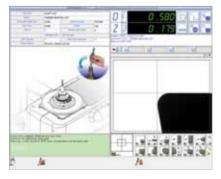


专用软件模块 dedicated software module

操作向导指导操作者逐步进行程序设 Easy step by step and mistake free 置,可以很简单的装配任何类型的热 缩刀具。程序的每一步都有非常清晰 的示意图与文字说明, 界面非常友 好。卸刀程序同样通过操作向导轻松 烫伤。

dedicated software module guides the operator in the correct setting of any shrink tool assembly. Each step of the process is guided by clear graphics as 完成。受热的刀柄被密封保护, 防止 well as text instructions for maximum user friendliness. The disassembly process is also just as well guided and full proof.

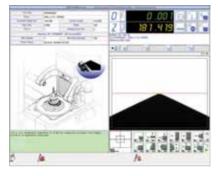








符合人体工程学的操作台 ergonomic cockpit



符合人体工程学的操作台, 您可以非 常方便的, 在您最舒适的位置操作设 备,安装与拆卸刀具。

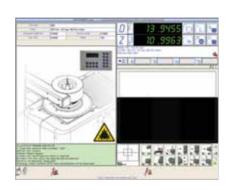


The ergonomic cockpit conveniently hold all setting and cooling sleeve as well as provides rest position for the cutting tools to be assembled and the ones that have just been disassembled.



Tribos自动装夹系统与尾架* autotribos and tailstock* 模块化设计的STP FUTURA刀具测量与 The modular design of the STP FUTURA 预调系统可以根据您的实际需求配置 不同的功能模块或定制化生产。如集 成Schunk® TRIBOS®夹紧系统,可以通 过主轴中心高度自动调整装置自动调 整刀具长度到指定位置,并且自动夹 紧与松开刀具。

通过尾架(顶针)可以手动的夹持铰 刀,确保刀具在主轴中心,以便进行 tool presetting and measuring systems enable you to configure and customize the tool presetter and measuring system for your individual production requirements – ex. integrated Schunk® TRIBOS® polygon clamping technology guarantees automatic length setting to specific dimension and the integrated tailstock mechanism designed to hold reamers between centers thus allowing secure µ precise setting.





A further concrete example of the modularity of the STP FUTURA is expressed by the new angle head setting system.

通过SPERONI STP FUTURA预调仪加上角 The normally lengthy and difficult setting of angle heads can now be carried out easily and seamlessly offline providing a great reduction in setup times and a tangible increase in productivity.

*option



角度头预调* angle head setting*



通过角度头预调系统可以进行角度头 的测量与预调。通常来说, 角度头的 测量与预调是很困难的,并且占用机 床很多工作时间。

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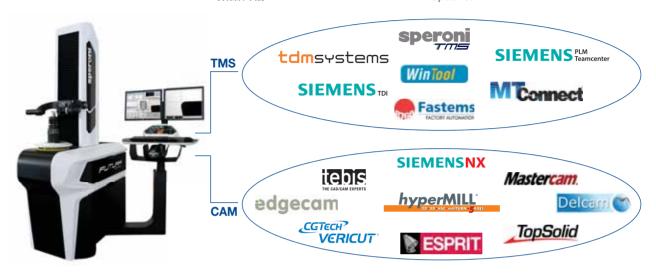
度头预调系统, 可以非常方便的进行 离线测量和预调角度头, 大幅减少角 度头预调时间,并切实提高了生产效

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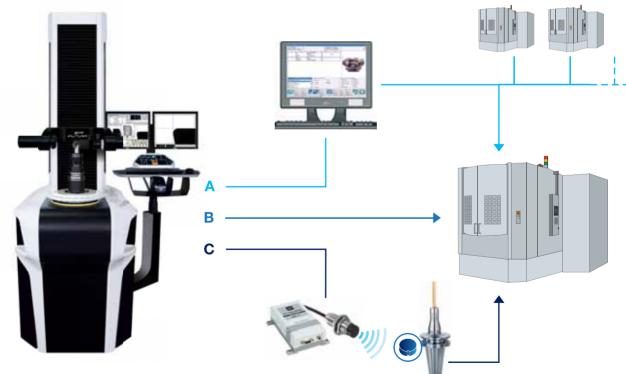
与CAM和TMS的通讯* integration to CAM and TMS*

通讯系统把刀具预调仪与刀具管理系 统和CAM进行无缝连接,避免人为手动 输入数据的繁琐和错误,安全并实现 数据传输。

Eliminate data redundancy and safely share data amongst your systems with the powerful SPERONI integration options.



连接 简单安全的将刀具测量数据传输到您 Easily and securely transfer your measconnections 的机床。 ured tool data to your machine tools.



据传输到所有的机床。

Mistake free automatic download of Direct Integration via RS232 or Full integration with any read-only and offset data to all of your machine tools dedicated connection with your NC read/write tool identification systems. via your company network or FTP server. machine control.

通过局域网或FTP服务器自动将刀补数 通过RS232接口或专用连接直接进行数 据传输。

通过各种刀具识别系统进行数据传输, 如芯片、二维码、条形码等。

技术参数

technical data

刀具表面检查灯 episcopy front light system 气动锁紧X/Z轴......pneumatically activated axis movement.......● X/Z微调系统......fine adjustment X & Z axis......● 1S050高精度主轴......integral spindle ISO 50 high precision.......● 主轴集成校准刃......integrated calibration master..... 主轴同心度 ______spindle concentricity ______1µm 显示分辨率 _____axis resolution _____1µm 电压 ______power supply (V) ______100 ÷ 230 功率 _______power consumption (KVA) ______0.5 ÷ 1.5 Edge Pr0系统 ______O CNC单元X, Z, A&Y CNC unit for X, Z, A e Y O 自动聚焦_____autofocus spindle _____o 机械拉紧主轴 _____universal spindle _____o 快换主轴系统 ______adapter quick change system ______o 刀具机械拉紧系统 universal tool-holder clamping system F20..... o 集成热缩系统 ______integrated shrink-fit system ______o 中心高相机 _____centre height camera _____o 第二相机系统 swing arm camera o 数据后处理 Post Processor...... 0 与CAM及TMS通讯 ______integration to CAM and TMS ______o 芯片读写系统 ________o

基础版本控制系统 ------ Simple Vision control ____

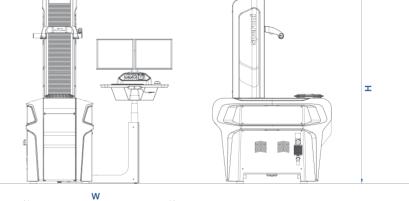
STP设备功能模块与选项,可以根据各地市场情况或法律规定有所不同。样本上的参数参考。SPERONI可能会因为技术或市场原因修改参数。

STP equipment, models and options may vary due to specific market or legal requirements. The data in this catalog is purely indicative. For technical or commercial reasons SPERONI spa may modify the models described at any time.





reddot award 2014 winner



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7	

	STP 44	STP 46	STP 48	STP 64	STP 66	STP 68	STP 612	STP 84	STP 86	STP 88	STP 812	STP 124	STP 126	STP 128	STP 1212
max Ø	400	400	400	600	600	600	600	800	800	800	800	1200	1200	1200	1200
max H	400	600	800	400	600	800	1200	400	600	800	1200	400	600	800	1200
W	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600	1600
L	1300	1300	1300	1300	1300	1300	1300	1350	1350	1350	1350	1550	1550	1550	1550
Н	1890	2090	2290	1890	2090	2290	2690	1890	2090	2290	2690	1890	2090	2290	2690

misure espresse in mm / dimensions in mm





MAGIS

轻而易举提高您的生产效率和精度。

在刀具预调与测量领域 MAGIS绝对是物 超所值的选择。

数据全部呈现在一个屏幕内, 用户界 面友好,操作便捷。

MAGIS - there is no better & easier way to improve your process

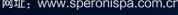
The new STP MAGIS generation of tool presetting and measuring system has revolutionized the value of entry level tool measurement.

刀具预调与测量所需要的全部功能和 The innovative MAGIS control delivers all of the needed measuring features and functions in a user friendly, clean and trouble-free single screen user interface.



www.speronispa.com

中国公司: 斯波尼机械(南京)有限公司 地址:南京市苏源大道19号九龙湖国际企业总部园C2座 电话:+86 25 52080266 传真:+86 25 52080766 网址: www.speronispa.com.cn



Speroni spa · Via Po, 2 fraz. Sostegno - 27010 Spessa - PV - ITALIA tel +39 0382 729720 · fax +39 0382 729734 · speroni@speronispa.com

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